



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB23007615
Job Sheet 178439



006089

Part No: RB23007615

Job Qty: 1 ea 2

DAS
21
9-88

Part Name: Power Turbine Support Cleaning C-30 & C-47



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/31/18

Job Tracking No:

Due Date: 6/25/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB23007615 REV B IPP REV A 18.02.20 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		6/25/18	0.00	0.00	Start Up Small Fab-4		MLC
100	Small Fab	1 pcs		6/25/18	0.00	0.00	Small Fab-9		MLC DAS
110	QC	1 pcs		6/25/18	0.00	0.00	QC5	DAS	NOV 01 2018 68
130	Packaging	1 pcs		6/25/18	0.00	0.00	Packaging3-2	69	NOV 01 2018-89
140	QC21-FG	1 Ea		6/25/18	0.00	0.00	QC21	9-89	

Part Op 100 - 1- Assemble as per DWG RB23007615 3- ***NOTE Red Barn sticker on sheet #7 N/A as per Eng.
Descriptions: 130 - Identify and Stock

DAS
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9-88

NOV 01 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
K206 140	Flambeau Plastic Box (Clean Out)	1 Ea (1 ea)	90-Start up Operation	5083876
PAD210 93	Foam Ø1 X 1	.2220 sf (.222 ea)	90-Start up Operation	5021250
RB23007615-11	#12 Drill Bit	1 Ea (1 ea)	90-Start up Operation	5119734
RB23007615-13	Saw	1 Ea (1 ea)	90-Start up Operation	5098019
RB23007615-15	Wire	4 pcs (4 ea)	90-Start up Operation	5097885
RB23007615-2	Block N/A	5 (5 ea)	90-Start up Operation	
RB23007615-21	Guide	1 Ea (1 ea)	90-Start up Operation	5105821
RB23007615-23	Socket Head Cap Screw	3 Ea (3 ea)	90-Start up Operation	5119953
RB23007615-25	Strut checking Gage	1 Ea (1 ea)	90-Start up Operation	5096428
RB23007615-3	#56 Drill Bit	1 Ea (1 ea)	90-Start up Operation	5119795
RB23007615-5	#52 Drill Bit	1 Ea (1 ea)	90-Start up Operation	5119786
RB23007615-7	#27 Drill Bit	1 Ea (1 ea)	90-Start up Operation	5119739
RB23007615-9	#22 Drill Bit	1 Ea (1 ea)	90-Start up Operation	5119743

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	K206	1	8	0
	PAD210	0	13	0
	RB23007615-11	1	0	0
	RB23007615-13	1	0	0
	RB23007615-15	4	0	0
	RB23007615-2	5	0	0
	RB23007615-21	1	0	0
	RB23007615-23	3	0	0
	RB23007615-25	1	0	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval	
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

RB23007615-3	1	0	0
RB23007615-5	1	0	0
RB23007615-7	1	0	0
RB23007615-9	1	0	0

Part Specifications

Specifications could not be found.

Plex 7/6/18 10:33 AM Dart.lajeunesse.marie



Container No: S123519

Part: RB23007615

Job No: 178439

Serial No/Batch: S123519

Revision: 8

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5203
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/01/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐					
		OTHER :							

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Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
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